

2桁 + 2桁

加法-余 5分

名前

月 日

分 秒

(1) $27 + 54 =$

(2) $28 + 82 =$

(3) $86 + 54 =$

(4) $84 + 84 =$

(5) $68 + 92 =$

(6) $20 + 46 =$

(7) $84 + 72 =$

(8) $99 + 74 =$

(9) $77 + 91 =$

(10) $83 + 25 =$

(11) $83 + 67 =$

(12) $62 + 54 =$

(13) $65 + 34 =$

(14) $46 + 27 =$

(15) $72 + 54 =$

(16) $64 + 23 =$

(17) $72 + 46 =$

(18) $23 + 36 =$

(19) $64 + 59 =$

(20) $80 + 64 =$

(21) $92 + 56 =$

(22) $48 + 23 =$

(23) $85 + 63 =$

(24) $54 + 62 =$

(25) $22 + 66 =$

(26) $28 + 86 =$

(27) $14 + 36 =$

(28) $85 + 75 =$

(29) $51 + 67 =$

(30) $34 + 74 =$

2桁 + 2桁(解答)

名前 _____

$$(1) \quad 27 + 54 = 81$$

$$(2) \quad 28 + 82 = 110$$

$$(3) \quad 86 + 54 = 140$$

$$(4) \quad 84 + 84 = 168$$

$$(5) \quad 68 + 92 = 160$$

$$(6) \quad 20 + 46 = 66$$

$$(7) \quad 84 + 72 = 156$$

$$(8) \quad 99 + 74 = 173$$

$$(9) \quad 77 + 91 = 168$$

$$(10) \quad 83 + 25 = 108$$

$$(11) \quad 83 + 67 = 150$$

$$(12) \quad 62 + 54 = 116$$

$$(13) \quad 65 + 34 = 99$$

$$(14) \quad 46 + 27 = 73$$

$$(15) \quad 72 + 54 = 126$$

$$(16) \quad 64 + 23 = 87$$

$$(17) \quad 72 + 46 = 118$$

$$(18) \quad 23 + 36 = 59$$

$$(19) \quad 64 + 59 = 123$$

$$(20) \quad 80 + 64 = 144$$

$$(21) \quad 92 + 56 = 148$$

$$(22) \quad 48 + 23 = 71$$

$$(23) \quad 85 + 63 = 148$$

$$(24) \quad 54 + 62 = 116$$

$$(25) \quad 22 + 66 = 88$$

$$(26) \quad 28 + 86 = 114$$

$$(27) \quad 14 + 36 = 50$$

$$(28) \quad 85 + 75 = 160$$

$$(29) \quad 51 + 67 = 118$$

$$(30) \quad 34 + 74 = 108$$